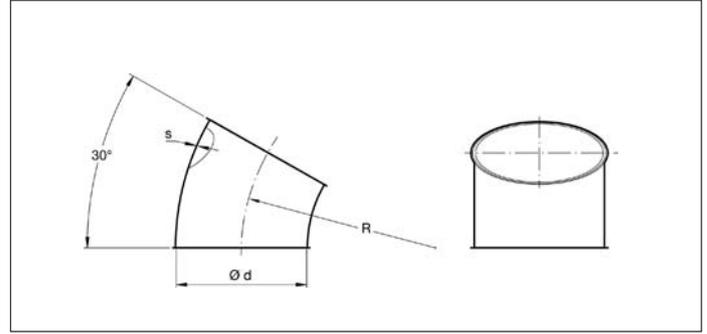
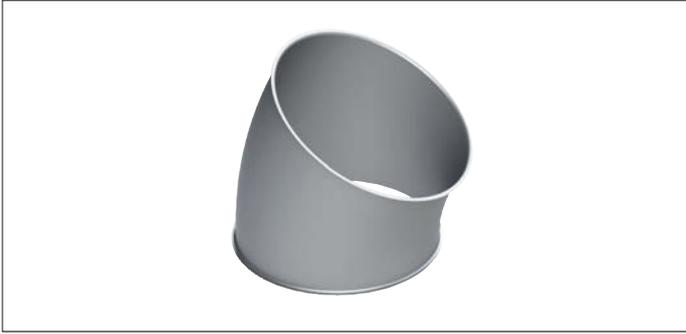


AABA Pressed bends 30° R=1.5D



Pressed bends 30° R=1.5D

The pressed bends are made of two preformed halves which are longitudinally spot-welded together for use in under-pressure and pressureless systems.

These bends are suitable for the transport of waste materials such as dust and chips but also for the transport of grains and such.

They are only produced in R=1.5D. If a situation requires other radiuses or diameters, please see the segmented bends in this section.

Material

Sendzimir galvanized DX51 DZ 275 MAC.

Type

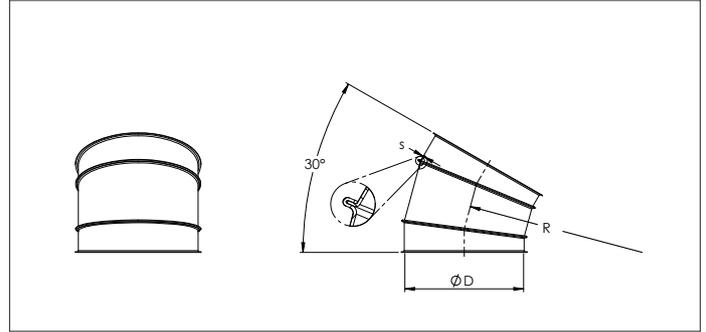
Pressed sheets spot-welded together with 6 mm edges for lock rings.

Options

- other types of edges or connections

Ø d mm	Code	R mm	s mm	Weight kg
80	AABA000085	120	1.00	0.18
100	AABA000086	150	1.00	0.25
120	AABA000087	180	1.00	0.35
125	AABA000147	187.5	1.00	0.38
140	AABA000088	210	1.00	0.48
150	AABA000089	225	1.00	0.55
160	AABA000090	240	1.00	0.60
180	AABA000091	270	1.00	0.77
200	AABA000092	300	1.00	1.00
225	AABA000093	337.5	1.00	1.20
250	AABA000094	375	1.00	1.50
275	AABA000095	412.5	1.00	1.75
300	AABA000096	450	1.00	2.10

AABA Segmented bends 30° R=1.5D



Segmented bends 30° R=1.5D

The segmented bends are composed of stitch-welded segments that are lock-formed together for use in under-pressure and pressureless systems.

As of diameter Ø 225 mm and larger, the intermediate segments are 15°.

These bends are suitable for the transport of waste materials such as dust and chips but also for the transport of grains and such. Recommended use in underpressure installations.

They are produced in R=1.5D but other radiuses are available on request.

Material

Sendzimir galvanized DX51 DZ 275 MAC.

Type

Rolled sheet segments, stitch-welded, and lock-formed together with 6 mm edges for lock rings.

Options

- other diameters
- other radiuses
- other sheet thicknesses depending on diameter
- other types of edges or connections

Ø d mm	Code	Amount of segments	R mm	s mm	Weight kg
140	AABA400028	1 + 2	210	0.88	
150	AABA400029	1 + 2	225	0.88	
160	AABA400030	1 + 2	240	0.88	
180	AABA400031	1 + 2	270	0.88	
200	AABA400032	1 + 2	300	0.88	
225	AABA400033	1 + 2	337.5	0.88	
250	AABA400034	1 + 2	375	0.88	
275	AABA400035	1 + 2	412.5	0.88	
280	AABA000148	1 + 2	420	0.88	1.90
315	AABA000097	1 + 2	472.5	0.88	2.70
350	AABA000098	1 + 2	525	0.88	2.80
400	AABA000099	1 + 2	600	0.88	3.60
450	AABA000100	1 + 2	675	0.88	4.50
500	AABA000101	1 + 2	750	0.88	5.50
550	AABA000102	1 + 2	825	0.88	6.60
600	AABA000103	1 + 2	900	0.88	7.90
630	AABA000104	1 + 2	945	0.88	8.70
650	AABA000105	1 + 2	975	0.88	9.20
700	AABA000172	1 + 2	1050	1.00	10.60
750	AABA000173	1 + 2	1125	1.00	12.10
800	AABA000174	1 + 2	1200	1.00	13.80
850	AABA000175	1 + 2	1275	1.00	15.50
900	AABA000176	1 + 2	1350	1.00	17.40
950	AABA000177	1 + 2	1425	1.00	19.50
1000	AABA000178	1 + 2	1500	1.00	21.37